

This part outlines the scientific assessment and knowledge about this product at the time of prequalification. Updates to this information are included in parts 1 to 5 and 8 of this WHOPAR.

## SCIENTIFIC DISCUSSION

<b>Name of the Finished Pharmaceutical Product</b>	[TB362 trade name]*
<b>Manufacturer of Prequalified Product</b>	Macleods Pharmaceuticals Limited At, Oxalis Labs G-Block, Village Theda P.O. Lodhimajra, Tehsil Baddi Dist. Solan Himachal Pradesh - 174101 India
<b>Active Pharmaceutical Ingredient(s) (API)</b>	Clofazimine
<b>Pharmaco-therapeutic group (ATC Code)</b>	Antimycobacterials (J04BA01)
<b>Therapeutic indication</b>	[TB362 trade name] is indicated in combination with other antituberculosis agents for the treatment of tuberculosis caused by <i>Mycobacterium tuberculosis</i> .

### 1. Introduction

[TB362 trade name] is indicated in combination with other antituberculosis agents for the treatment of tuberculosis caused by *Mycobacterium tuberculosis*. Clofazimine is indicated as a second-line antimycobacterial drug when first-line drugs cannot be used because of resistance or intolerance.

### 2. Assessment of quality

The assessment was done in accordance with the requirements of WHO's *Guidelines on submission of documentation for a multisource (generic) finished pharmaceutical product for the WHO Prequalification of Medicines Programme: quality part*.

#### Active pharmaceutical Ingredient (API)

Clofazimine, 3-(p-chloroanilino)-10-(p-chlorophenyl)-2,10-dihydro-2-(isopropylimino) phenazine, is manufactured in a crystalline form. The structure of clofazimine was confirmed by the route of synthesis and spectrometric data. Clofazimine is known to exhibit polymorphism and exists in several forms, Form I is consistently produced.

The API specifications include tests for description, solubility, identification (IR and HPLC), loss on drying, residue on ignition, organic impurities (HPLC), assay (HPLC), residual solvents (GC), genotoxic impurities (HPLC), polymorphic identity (XRPD) and particle size distribution.

Stability testing was conducted according to the requirements of WHO. The proposed re-test period is justified based on the stability results when the API is stored in the original packing material.

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\* Trade names are not prequalified by WHO. This is the national medicines regulatory authority's responsibility.

## **Other ingredients**

Other ingredients used in the core tablet formulation include castor oil polyoxyl hydrogenated, povidone, polysorbate 80, betadex (cyclodextrin), microcrystalline cellulose, colloidal silicon dioxide, crospovidone and sodium stearyl fumarate, all being conventional pharmaceutical ingredients complying with the requirements of the pharmacopoeia. The commercially sourced proprietary film-coating mixture contains hypromellose, triacetin, titanium dioxide, iron oxide red and iron oxide yellow. None of the excipients are of animal or human origin. TSE/BSE free certificates from the suppliers have been provided for all the excipients.

## **Finished pharmaceutical product (FPP)**

### *Pharmaceutical development and manufacture*

The multisource product is a light brown, oval, film-coated tablets. They are biconvex (rounded on top and bottom) with a flat edge. The tablets have a break line on one side and are plain on the other side. The break line is intended for subdivision of tablets when half a tablet dose is to be administered, as supported by divisibility studies. The tablets are packaged in clear plastic (PVC/PVDC) on aluminium blister cards, plain aluminium foil laminated with polyethene film strip packs and round white HDPE bottle closed with white polypropylene child resistant closure with pulp and white printed liner.

Two strengths of clofazimine tablets proportionally similar in composition were developed: 50 mg and 100 mg. The development focused on the higher strength, which was used in the BE study against the WHO comparator product Lamprene®, (clofazimine 100 mg capsules). Once the formulation for the 100 mg strength was finalized, the 50 mg strength was pursued using dose-proportionality approach.

The objective of the development of the multisource product was to develop a stable and robust formulation of clofazimine tablets, which is bioequivalent to the WHO recommended comparator product, Lamprene® 100 mg Capsules. The selection of the excipients was primarily based on API-excipient compatibility studies and suitability to achieve the desired characteristics of the tablet. Betadex is used solely as diluent, and an inclusion complex is not formed. Based on the characteristics of the API, wet granulation process was selected as the manufacturing process.

Based on the satisfactory data of optimization trials, the formulation was finalized resulting in a product matching the quality target product profile. Appropriate in-process controls were set to ensure batch-to-batch reproducibility.

### *Specifications*

The finished product specifications include tests for description, identification (HPLC and UV-VIS) and colourants, average weight, loss on drying, dissolution (UV-VIS detection), uniformity of dosage units (by content uniformity), subdivision of tablets, related substances (HPLC), residual solvents (GC), assay (HPLC) and microbial limits. The test procedures have been adequately validated.

### *Stability testing*

Stability studies have been conducted at 30°C/75%RH (zone IVb) as long-term storage conditions and for six months at accelerated conditions in the packages proposed for marketing of the product. The product proved to be quite stable at these storage conditions. Based on the available stability data, the proposed shelf life and storage conditions as stated in the SmPC are acceptable. The tablets must be protected from light.

## **Conclusion**

The quality part of the dossier is accepted.

### 3. Assessment of bioequivalence

The following bioequivalence study has been performed in 2017/2018 according to internationally accepted guidelines.

Single-dose, fed, in-vivo bioequivalence study of [TB362 trade name] (Macleods Pharmaceuticals Ltd., India) to Lamprene® (clofazimine) soft gel capsules molle 100 mg (Novartis Pharma S.A.S. France) in healthy, adult, human subjects (study no. BEQ-2229-CLOF-2017).

The objective of the study was to compare the bioavailability of [TB362 trade name] manufactured for Macleods Pharmaceuticals Limited, India (test drug), with the reference formulation Lamprene® (Novartis Pharma S.A.S.) and to assess bioequivalence. The comparison was performed as a single centre, open label, randomized, crossover study in healthy subjects under fed conditions. Each subject was assigned to receive each of the following two treatments in a randomized fashion:

Treatment T: Test – 1 tablet [TB362 trade name]  
(clofazimine 100 mg)  
Batch no. NCG702D.

Treatment R: Reference – 1 capsule Lamprene®  
(clofazimine 100 mg)  
Batch no. GG0650.

A 60 day wash-out period was observed between administration of test and reference. Serial blood samples (1 pre-dose sample and 30 samples within 72h post dose) were taken during each study period to obtain bioavailability characteristics AUC, C<sub>max</sub> and t<sub>max</sub> for bioequivalence evaluation. Drug concentrations for clofazimine were analyzed using a validated LC-MS/MS method. The limit of quantification was stated to be about 4 ng/mL for clofazimine.

The study was performed with 24 participants; data generated from a total of 20 subjects were utilized for analysis to establish pharmacokinetic parameters and assess bioequivalence.

Arithmetic mean and geometric mean values of the pharmacokinetic variables for clofazimine as well as statistical results are summarised in the following table:

#### Clofazimine

Pharmacokinetic Parameter	Test formulation (T) arithmetic mean ± SD (geometric mean)	Reference (R) arithmetic mean ± SD (geometric mean)	log-transformed parameters	
			Ratio T/R (%)	Conventional 90% CI (ANOVAlog)
t <sub>max</sub> (h)	5.80 ± 1.47	5.68 ± 1.42	–	–
C <sub>max</sub> (ng/mL)	137 ± 62 (121)	135 ± 68 (125)	103.6	89.3 – 120.1
AUC <sub>0-72h</sub> (ng·h/mL)	3216 ± 1036 (2989)	3223 ± 1135 (3023)	101.1	92.7 – 110.4

The results of the study show that preset acceptance limits of 80 -125 % are met by both AUC and C<sub>max</sub> values regarding clofazimine. Accordingly, the test [TB362 trade name] tablet meets the criteria for bioequivalence with regard to the rate and extent of absorption and is therefore bioequivalent to the reference Lamprene® (Novartis Pharma S.A.S.).

A biowaiver was granted for the additional 50 mg tablet strength (Macleods Pharmaceuticals Limited, India) in accordance to the WHO guideline. In comparison with the 100 mg strength of the test product used in the bioequivalence study, Clofazimine 50 mg tablet was determined to be qualitatively essentially the same, the ratio of active ingredient and excipients between the strengths

was considered essentially the same and the dissolution profiles between the formulations for the API were determined to be the same.

#### **4. Summary of product safety and efficacy**

[TB362 trade name] has been shown to conform to the same relevant standards of quality, efficacy and safety as those required of the comparator product. According to the submitted data on quality and bioavailability, [TB362 trade name] is pharmaceutically and therapeutically equivalent and thus interchangeable with the comparator product Lamprene® (Novartis Pharma S.A.S.) for which benefits have been proven in terms of clinical efficacy. The clinical safety of [TB362 trade name] is considered acceptable when guidance and restrictions stated in the summary of product characteristics (SmPC) are considered. Refer to the SmPC (WHOPAR part 4) for data on clinical safety.

#### **5. Benefit risk assessment and overall conclusion**

##### **Quality**

Physicochemical and biological aspects relevant to the uniform pharmaceutical characteristics have been investigated and are controlled in a satisfactory way. The quality of this product is considered to lead to an acceptable clinical performance when [TB362 trade name] is used in accordance with the SmPC.

##### **Bioequivalence**

[TB362 trade name] has been shown to be bioequivalent with Lamprene® (Novartis Pharma S.A.S.).

##### **Efficacy and Safety**

Regarding clinical efficacy and safety, [TB362 trade name] is considered effective and safe to use when the guidance and restrictions in the SmPC are taken into consideration.

##### **Benefit Risk Assessment**

Based on WHO's assessment of data on quality, bioequivalence, safety and efficacy the team of assessors considered that the benefit–risk profile of [TB362 trade name] was acceptable for the following indication: 'in combination with other antituberculosis agents for the treatment of tuberculosis caused by Mycobacterium tuberculosis', and would allow inclusion of [TB362 trade name], manufactured at Oxalis Labs, Village Theda, P.O. Lodhimajra, Tehsil Baddi, Solan, 174101, India in the list of prequalified medicinal products.