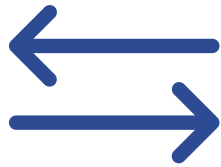


The world faces a curious paradox: despite unparalleled scientific advancements, such as the development of life-saving medicines, we still witness the tragic reality of preventable deaths in some parts of the world.



What's this all about ?



1. What's new /
changed?



2. What's next /
coming?



3. How can you
contribute or
becoming actively
involved?

WHO's constitutional mandate to establish norms and standards that are fit-for purpose for all Member States

Constitutional mandate to establish norms and standards

- *Article 2 (u)* ..to develop, establish and promote international standards with respect to food, biological, **pharmaceutical** and similar products;

GPW 13 Output 1.3.3 – *country and regional regulatory capacity strengthened and improved the supply of quality-assured and safe health products*

The 10th edition of WHO's Quality Assurance of Pharmaceuticals Compendium, Volume 2, is a key resource for safeguarding the quality, safety, and effectiveness of medicines.



Compendium empowers countries to establish robust regulatory systems and uphold international standards in pharmaceutical quality assurance.



reflects the latest guidelines adopted by the Expert Committee on Specifications for Pharmaceutical Preparations (54th, 55th, 56th meetings).



45 guidelines

10

revised guidelines

8

new guidelines

Recommendations on environmental aspects for the prevention of antimicrobial resistance, health-based exposure limits in cleaning validation, and GXP for R&D facilities



**World Health
Organization**

Quality assurance of pharmaceuticals

A compendium of guidelines and related materials

Volume 2
Good manufacturing practices and inspection
Tenth Edition



**World Health
Organization**

Contents of the 10th Edition of the GMP Compendium

1. WHO good manufacturing practices: main principles for pharmaceutical products
2. WHO good manufacturing practices: starting materials
 - API, excipients
3. WHO good manufacturing practices: specific medical products
 - Sterile products, biological products, blood establishments, medicinal gases, radiopharmaceuticals, herbal medicines, investigational products, investigational radiopharmaceuticals
4. Related guidelines
5. Laboratory guidelines
6. Inspections
7. Further reading
8. Revision history

The 10th edition of WHO's Quality Assurance of Pharmaceuticals: a compendium of guidelines and related materials, Volume 1, is a key resource for safeguarding the quality, safety, and effectiveness of medicines.



Compendium empowers countries to establish robust regulatory systems and uphold international standards in pharmaceutical quality assurance.



Reflects the latest guidelines adopted by the Expert Committee on Specifications for Pharmaceutical Preparations (54th, 55th, 56th, 57th meetings).



61 guidelines

8

Revised guidelines

8

New guidelines

Recommendations on protocol to conduct equilibrium solubility experiments, good regulatory practices, good reliance practices, good practices for collaborative procedures, points to consider for setting remaining shelf life upon delivery.



**World Health
Organization**

Quality assurance of pharmaceuticals: a compendium of guidelines and related materials

Tenth Edition • Volume 1
Good practices and related regulatory guidance



Contents of the 10th edition of the QA Compendium – Volume 1

- | | |
|---|------------------------------|
| 1. Pharmaceutical development | 10. Post-market surveillance |
| 2. Marketing authorization: quality | 11. Quality control |
| 3. Marketing authorization: bioequivalence | 12. Further reading |
| 4. Regulatory standards: general guidance | 13. Revision history |
| 5. Contract research organizations | |
| 6. Prequalification | |
| 7. Regulatory standards: collaborative procedure and reliance | |
| 8. Storage, distribution and supply | |
| 9. Good pharmacy practices | |



Guidelines adopted at the 58th ECSPP meeting – 07 to 11 October 2024 *(to be published in TRS 1060, 2025)*

- **GMP-related**
 - WHO GxP considerations for the prevention and control of nitrosamines in Pharmaceutical Products (**Annex 2**) *(new)*
 - WHO GMP for excipients used in pharmaceutical products – Appendices 1 and 2 (**Annex 3**) *(new)*
 - Good practices for blood establishments, (jointly with the Expert Committee on Biological Standardization) (**Annex 4**) *(revised)*
- **Regulatory topics**
 - WHO Biowaiver List (**Annex 5**) *(updated)*
 - Guideline on bioanalytical method validation and study sample analysis (**Annex 6**) *(new)*
 - Good practices of national regulatory authorities in implementing the collaborative registration procedures for medical products (**Annex 7**) *(revised)*
 - Collaborative procedure between WHO and national regulatory authorities in the assessment and accelerated national registration of WHO-prequalified vector control products (**Annex 8**) *(new)*
 - Guidance for the graphic representation of pharmaceutical substances in the publications of International Nonproprietary Names and The International Pharmacopoeia (**Annex 9**) *(new)*



Standards for generic product development & regulatory approval

WHO guidelines for multisource (generic) products

- **Multisource (generic) pharmaceutical products: guidelines on registration requirements to establish interchangeability (Annex 8, WHO Technical Report Series, No. 1052, 2024) (republished)**
- WHO guideline on Biopharmaceutics Classification System-based biowaivers, Annex 7, TRS 1052, 2024
- WHO guideline on bioanalytical method validation and study sample analysis (*Annex 6, TRS 1060, 2025*)
- [Guidance for organizations performing in vivo bioequivalence studies \(revision\) \(2016\)](#)
- [Guidelines for registration of fixed-dose combination medicinal products \(2005\)](#)
- [Guidance on selection of comparator pharmaceutical products for equivalence assessment of interchangeable multisource \(generic\) products \(2015\)](#)
- [General background notes on the list of international comparator pharmaceutical products \(2017\)](#)

The WHO International Comparator Product List: A key resource to manufacturers and regulators for demonstrating interchangeability of generic medicines

Essential Medicine name	Essential Medicine List dosage form/ dose strengths	International comparator product	Marketing Authorisation Holder	Markets	PQ comparator product
abacavir (ABC)	Tablet: 300 mg (as sulfate).	Ziagen	ViiV Healthcare	SRA	Ziagen (300 mg tablet, GlaxoSmithKline)
abacavir (ABC)	Oral liquid: 100 mg (as sulfate)/5 ml.	Ziagen	ViiV Healthcare	SRA	Ziagen (20 mg/ml oral solution, GlaxoSmithKline)
acetazolamide	Tablet: 250 mg.	Diamox	Mercury Pharmaceuticals Ltd	EU	N/I
acetic acid	Topical: 2%, in alcohol.	Acetic acid (Solution, Otic drops)	Wockhardt	USA	N/I
acetylcysteine	Injection: 200 mg/ml in 10-ml ampoule.	Hidonac Antidoto 5 g/25 mL Fluimucil 200 mg/ml, solution for infusion Acetadote 6 g/30 mL	Zambon Zambon Cumberland Pharmaceuticals	EU EU USA	N/I
acetylcysteine	Oral liquid: 10%; 20%	Fluimucil or Flumil 20mg/mL	Zambon	EU	N/I
acetylsalicylic acid	Tablet: 100 mg to 500 mg.	Aspirin	Bayer	EU	N/I
acetylsalicylic acid	Suppository: 50 mg to 150 mg.	Resprin Suppositories 300 mg	Ricesteele Manufacturing Ltd.	United Kingdom	N/I
acetylsalicylic acid	Tablet: 300 mg to 500 mg.	Aspirin	Bayer	EU	N/I
acetylsalicylic acid	Tablet: 100 mg.	Aspirin	Bayer	EU	N/I
aciclovir	Ointment: 3% W/W.	Zovirax	GlaxoSmithKline / Wellcome	EU	N/I
aciclovir	Oral liquid: 200 mg/5 ml.	Zovirax	GlaxoSmithKline / Wellcome	EU	N/I
aciclovir	Powder for injection: 250 mg (as sodium salt) in vial.	Zovirax	GlaxoSmithKline / Wellcome	EU	Zovirax (GlaxoSmithKline)
aciclovir	Tablet: 200 mg.	Zovirax	GlaxoSmithKline / Wellcome	EU	Zovirax (GlaxoSmithKline)
albendazole	Tablet (chewable): 400 mg.	Eskazole	GlaxoSmithKline	EU	Eskazole 400 mg (chewable) tablet (GlaxoSmithKline) Albenza 200 mg (chewable) tablet (Amedra Pharms, USA)
allopurinol	Tablet: 100 mg.	Zyloric	Aspen or Faes	EU	N/I
allopurinol	Tablet: 100 mg to 300 mg.	Zyloprim	Sebela Ireland LTD	USA	N/I
allopurinol	Tablet: 100 mg to 300 mg.	Zyloric	Aspen or Faes	EU	N/I
allopurinol	Tablet: 100 mg to 300 mg.	Zyloprim	Sebela Ireland LTD	USA	N/I
amidotrizoate	Injection: 140 mg to 420 mg iodine (as sodium or meglumine salt)/ml in 20-ml ampoule.	Urografin	Bayer	EU	N/I

The WHO Biowaiver List: the numbers



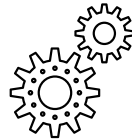
16

Laboratories



50

APIs prioritized
from EML



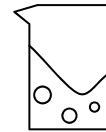
38

Manufacturers



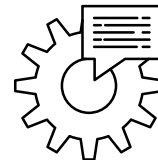
+300

Samples received



+1500

Experiments



6

cycles

What's on the horizon?



Incorporating climate and environmental sustainability



Reducing the gap in access to innovations between high- and low-income settings.



Increasing transparency and stakeholder engagement.



More opportunities for input and feedback in development/revision of the standards



Transparency through the digital platform for stakeholder consultations on draft guidelines



Publish the pipeline/workplan of guidelines under consideration

GMP Guidelines work plan 2024 - 2027

Full title of guideline	Type of guideline	Proposal	Status of Development	Expected Timeline for adoption
Points-to-consider/Reflection paper on Artificial Intelligence in Pharmaceutical Manufacturing	Production	New	1. Concept Note	59th ECSPP
Points-to-consider/Reflection paper on continuous manufacturing	Production	New	3. Expert Group review	59th ECSPP
TRS 1003 - Annex 3: Prequalification of quality control laboratories: procedure for assessing the acceptability, in principle, of quality control laboratories for use by United Nations agencies, Annex 3, WHO Technical Report Series, No. 1003, 2017	Quality Control	Revision	5. Exploratory	59th ECSPP
WHO good manufacturing practices for pharmaceutical products: Main principles	Production	Revision	1. Concept Note	59th ECSPP
Guideline on design of QCL	Quality Control	New	3. Expert Group review	59th ECSPP
WHO guidelines for sampling of pharmaceutical products and related materials (Annex 4, TRS 929, 2005)	Quality Control	Revision	1. Concept Note	60th ECSPP
TRS 961 - Annex 13: WHO guidelines for preparing a laboratory information file, Annex 13, WHO Technical Report Series 961, 2011	Quality Control	Revision	1. Concept Note	60th ECSPP

Guidelines work plan – pipeline – Regulatory topics

Full title of guideline	Type of guideline	Proposal	Status of Development	Expected Timeline for adoption
Good practices for implementing WHO regulatory guidelines	Regulatory Standards	New	2. Drafting	59th ECSPP
Guideline on bioequivalence for immediate-release solid oral dosage forms	Regulatory Standards	Revision	1. Concept Note	60th ECSPP
Guideline on biowaivers for additional strength	Regulatory Standards	Revision	5. Exploratory	60th ECSPP
Guideline on Regulatory Consideration Document for Medical Oxygen	Regulatory Standards	New	1. Concept Note	59th ECSPP
Good practices on market surveillance and control	Regulatory Standards	New	2. Drafting	59th ECSPP
Development of paediatric medicines: points to consider in formulation (Annex 5, TRS 970, 2012)	Development	Revision	3. Expert Group review	59th ECSPP
Guidelines on the evaluation of combination products (drug-device)	Regulatory Standards	New	5. Exploratory	60th ECSPP
Points to consider or reflection document on pre-registration testing	Regulatory Standards	New	5. Exploratory	60th ECSPP
Guidelines on packaging for pharmaceutical products (Annex 9, TRS 2012, 2002)	Regulatory Standards	Revision	5. Exploratory	60th ECSPP
Model Quality Assurance System for Procurement Agencies	Distribution	Revision	1. Concept Note	61st ECSPP
WHO general guidance on variations to multisource pharmaceutical products (Annex 10, TRS 996, 2016)	Regulatory Standards	Revision	5. Exploratory	61st ECSPP
Guidelines for safe disposal of unwanted pharmaceuticals	Distribution	New	5. Exploratory	TBC
Guidelines on benefit-risk assessment to support regulatory decisions	Regulatory Standards	New	5. Exploratory	TBC
Points to consider on the implementation of e-labelling (e-leaflet or e-PIL)	Regulatory Standards	New	5. Exploratory	TBC
Good review practices: guidelines for national and regional regulatory authorities (Annex 9, TRS 992, 2015)	Development	Revision	5. Exploratory	TBC
Guidelines for registration of fixed-dose combination medicinal products (Annex 5, TRS 929, 2005)	Regulatory Standards	Revision	5. Exploratory	TBC
WHO good practices for desk assessment of compliance with good manufacturing practices, good laboratory practices and good clinical practices for medical products regulatory decisions	Quality Assurance	Revision	5. Exploratory	TBC
WHO guidelines on quality risk management	Regulatory Standards	Revision	5. Exploratory	TBC

Working documents in public consultation

<https://www.who.int/team/s/health-product-and-policy-standards/standards-and-specifications/pharmaceuticals/working-documents-public-consultation>

Working documents in public consultation

Please send any comments you may have to the responsible person indicated in the box on the first page of each working document. You will need to use the table for comments for such purpose.

- [WHO regulatory guidance and related texts: revisions/new texts for discussion \(QAS23.940\) Table for comments](#)
- [WHO Biowaiver Project - Prioritization exercise of active pharmaceutical ingredients for cycle VI \(2024\) and preliminary results from cycle V \(2023\) \(QAS/23.936\)](#)
- [IAEA/WHO good manufacturing practices for in-house cold kits for radiopharmaceutical preparations \(QAS/23.932\)](#)
- [WHO good manufacturing practices and inspection guidelines compendium gap analysis for revisions/new text \(QAS/23.931\) Table for comments](#)
- [WHO guideline on biopharmaceutics Classification System -based Biowaivers \(QAS/23.929\)](#)
- [WHO good practices for pharmaceutical quality control laboratories \(QAS/21.882\)](#)

[Table for comments template](#)[All final texts/guidelines](#)

New working documents under review for norms and standards for pharmaceuticals

for medicines quality assurance

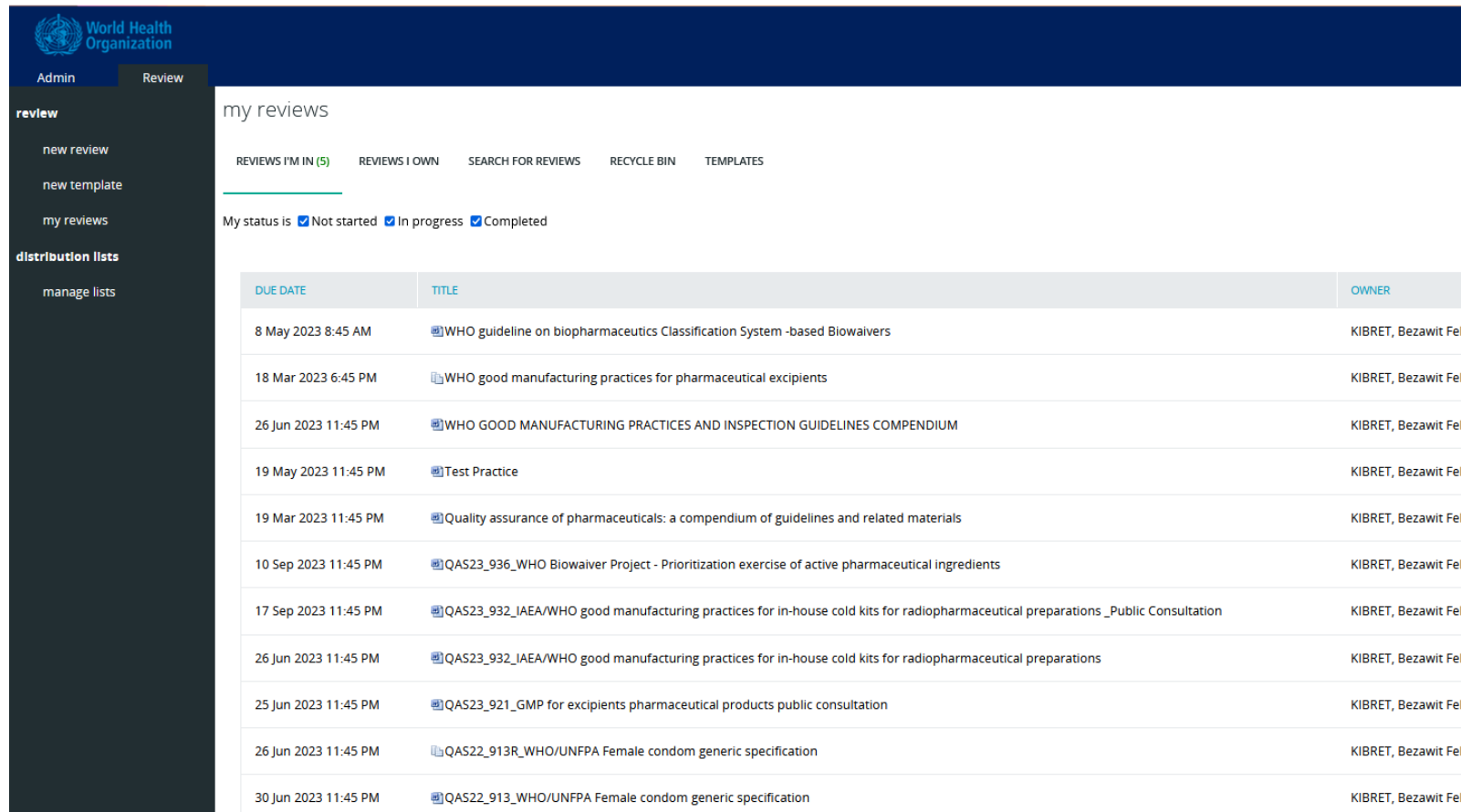
- [WHO good manufacturing practices for excipients used in pharmaceutical products \(QAS/23.921\)](#)
- [WHO/UNFPA Female condom generic specification \(QAS/22.913/Rev1\)](#)
- [WHO/UNFPA condom quality assurance \(QAS/19.807\)](#)

Monographs and general texts under review/revision for inclusion in The International Pharmacopoeia

for inclusion in the International Pharmacopoeia

- [Estradiol Valerate and Norethisterone Enantate injection \(QAS23.941\)](#)
- [Tenofovir Disoproxil Fumarate \(QAS/23.939\)](#)
- [Ethambutol dihydrochloride dispersible tablets \(QAS/23.935\)](#)
- [Albendazole chewable tablets \(QAS/23-934\)](#)
- [Efavirenz \(QAS/23.928\)](#)
- [Micro determination of water \(QAS/23.926\)](#)
- [Test for diethylene glycol and ethylene glycol in liquid preparations for oral use \(QAS/23.922/Rev.1\)](#)
- [Zidovudine \(QAS/22.918\)](#)

Use an electronic platform, PleaseReview for collecting comments, reviewing comments, feedback to commentators and reporting to the Expert Committee.



The screenshot displays the 'PleaseReview' platform interface. On the left is a dark sidebar with navigation links: 'Admin', 'Review', 'review' (with sub-links 'new review', 'new template', 'my reviews'), and 'distribution lists' (with sub-link 'manage lists'). The main content area is titled 'my reviews' and includes filters for 'REVIEWS I'M IN (5)', 'REVIEWS I OWN', 'SEARCH FOR REVIEWS', 'RECYCLE BIN', and 'TEMPLATES'. Below these is a status filter: 'My status is' with checkboxes for 'Not started', 'In progress', and 'Completed'. A table lists reviews with columns for 'DUE DATE', 'TITLE', and 'OWNER'. The table contains 10 entries, all owned by 'KIBRET, Bezawit Felleke'.

DUE DATE	TITLE	OWNER
8 May 2023 8:45 AM	WHO guideline on biopharmaceutics Classification System -based Biowaivers	KIBRET, Bezawit Felleke
18 Mar 2023 6:45 PM	WHO good manufacturing practices for pharmaceutical excipients	KIBRET, Bezawit Felleke
26 Jun 2023 11:45 PM	WHO GOOD MANUFACTURING PRACTICES AND INSPECTION GUIDELINES COMPENDIUM	KIBRET, Bezawit Felleke
19 May 2023 11:45 PM	Test Practice	KIBRET, Bezawit Felleke
19 Mar 2023 11:45 PM	Quality assurance of pharmaceuticals: a compendium of guidelines and related materials	KIBRET, Bezawit Felleke
10 Sep 2023 11:45 PM	QAS23_936_WHO Biowaiver Project - Prioritization exercise of active pharmaceutical ingredients	KIBRET, Bezawit Felleke
17 Sep 2023 11:45 PM	QAS23_932_IAEA/WHO good manufacturing practices for in-house cold kits for radiopharmaceutical preparations _Public Consultation	KIBRET, Bezawit Felleke
26 Jun 2023 11:45 PM	QAS23_932_IAEA/WHO good manufacturing practices for in-house cold kits for radiopharmaceutical preparations	KIBRET, Bezawit Felleke
25 Jun 2023 11:45 PM	QAS23_921_GMP for excipients pharmaceutical products public consultation	KIBRET, Bezawit Felleke
26 Jun 2023 11:45 PM	QAS22_913R_WHO/UNFPA Female condom generic specification	KIBRET, Bezawit Felleke
30 Jun 2023 11:45 PM	QAS22_913_WHO/UNFPA Female condom generic specification	KIBRET, Bezawit Felleke

- **Reduce time and effort** required to provide comments to draft WHO guidelines/monographs
- **Automated processes** e.g., generating reports, saving information.
- **Transparency and accountability** on how comments are handled after public consultations.

Go to <https://who.pleasereview.net/>

If you wish to receive all our draft guidelines, please send your email address to nsp@who.int and your name will be added to our electronic mailing list.

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