# Bioequivalence - General Considerations

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## **Key Output of Programme**

- A list of prequalified medicinal products used for treatment of HIV/AIDS, malaria, tuberculosis, influenza, neglected tropical diseases, acute diarrhoea (zinc sulfate), and for reproductive health
- To get a Finished Pharmaceutical Product (FPP) included on the list, a manufacturer provides a comprehensive set of data about the quality, safety and efficacy of its product
  - Quality Assessment
  - Safety & Efficacy Assessment
  - Product Labeling



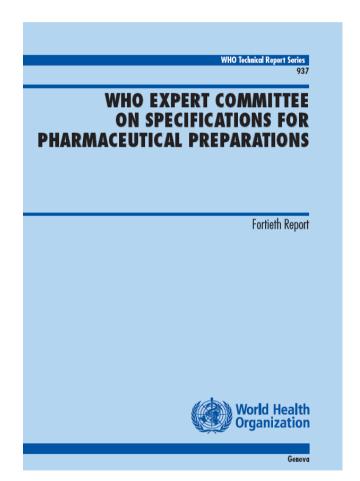
## Safety & Efficacy

- Most FPPs submitted are multisource (generic) products
  - Abbreviated clinical component
  - Safety & efficacy (S&E) based on comparison to a FPP with established S&E
- Pharmaceutical Equivalence
  - Products are pharmaceutically equivalent if they contain the same molar amount of the same API(s) in the same dosage form, if they meet comparable standards, and if they are intended to be administered by the same route.



### **Guidance**

"Multisource (generic) pharmaceutical products: guidelines on registration requirements to establish interchangeability". In: Fortieth report of the WHO Expert Committee on Specifications for Pharmaceutical Preparations. Geneva, World Health Organization. WHO Technical Report Series, No. 937, 2006, Annex 7





### Pharmaceutical equivalence

– is it enough?



## Sometimes, it is ...

- Aqueous solutions
  - Intravenous solutions
  - Intramuscular, subcutaneous solutions
  - Oral solutions
  - Otic or ophthalmic solutions
  - Topical preparations
  - Solutions for nasal administration
- Powders for reconstitution as solution



## Pharmaceutical Equivalents

#### Pharmaceutically equivalent FPPs may differ



Differences in formulation

Excipients, drug particle size, mechanism of release

Differences in manufacture

Equipment, process, site



May result in differences in *e.g.*, disintegration and dissolution, and impact product performance



## Sometimes, it is not enough

- Pharmaceutical equivalence by itself does not necessarily imply therapeutic equivalence
- Therapeutic equivalence:
  - Pharmaceutically equivalent
  - Same safety and efficacy profiles after administration of same dose



# Products that require studies to determine equivalence ...

- Solid oral FPPs
  - immediate- and modified-release FPPs
- Complex topical formulations
  - emulsions, suspension, ointments, pastes, foams, gels, sprays, and medical adhesive systems
- Complex parenteral formulations
  - depot injections, nasal/inhalational suspension etc



## **Establishing Equivalence**

- Comparative pharmacokinetic studies
  - In vivo comparative bioavailability studies
  - Comparison of performance of FPPs based rate and extent of absorption of API from each formulation
    - Area under the concentration-time curve (AUC)
    - Maximal concentration (Cmax)
    - Time to maximal concentration (Tmax)
- Comparative pharmacodynamic studies
- Comparative clinical trials
- Comparative in vitro methods
  - Biopharmaceutics Classification System (BCS)-based biowaivers
  - Additional strengths biowaivers



## Bioequivalence

### FPPs are bioequivalent if

- they are pharmaceutically equivalent or pharmaceutical alternatives
- bioavailabilities (both rate and extent) after administration in the same molar dose are similar to such a degree that their effects can be expected to be essentially the same

#### Pharmaceutical alternative

- Same molar amount of the same API(s) but differ in dosage form (e.g., tablets vs. capsules), and/or chemical form (e.g., different salts, different esters)
- Deliver the same active moiety by the same route of administration



## **Establishing Bioequivalence**

#### FPPs being tested

- Comparator product
  - WHO provides recommendations
  - To be discussed shortly
- Test product
  - Biobatch of sufficient size
    - Representative of product proposed for market
    - Support future scale-up
    - Full characterization in dossier



## **Establishing Bioequivalence**

#### **Important PK parameters**

#### **AUC:**

area under the concentration-time curve

⇒ measure of the extent of absorption

#### Cmax:

the observed maximum concentration of a drug

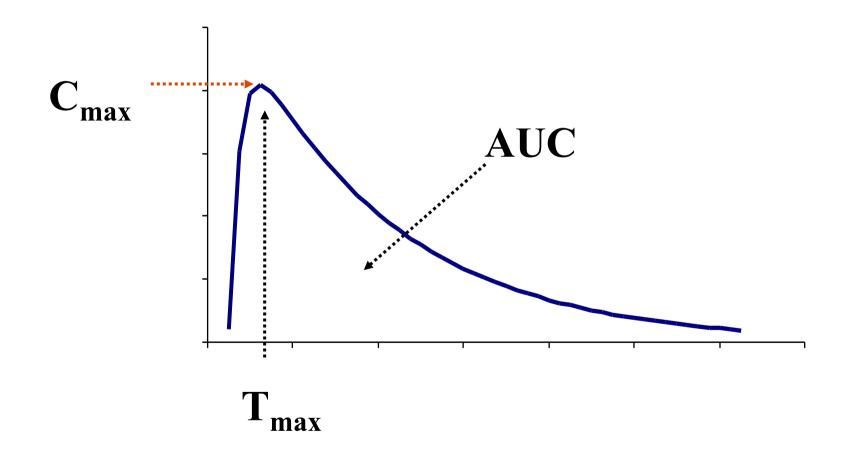
⇒ measure of the rate of absorption

#### tmax:

time at which Cmax is observed ⇒ measure of the rate of absorption



## Plasma concentration time profile





# In vivo BE Study Design

### **Basic design considerations:**

minimize variability not attributable to formulations

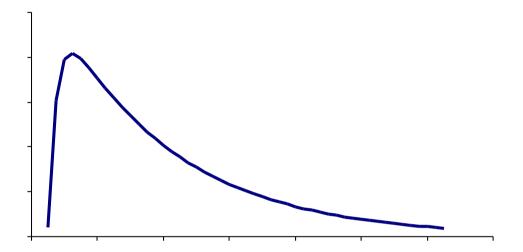
minimize bias

goal: compare performance
2 formulations

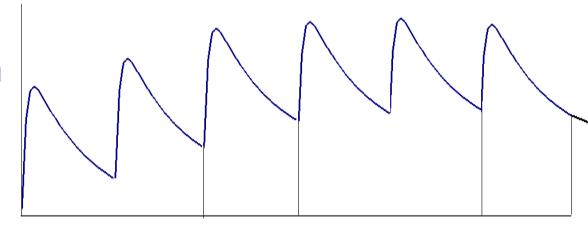


# In vivo BE Study Design

Single-dose administration



Multiple-dose administration



## **Preferred Approach**

Single-dose design



# In vivo BE Study Design

#### Crossover Design

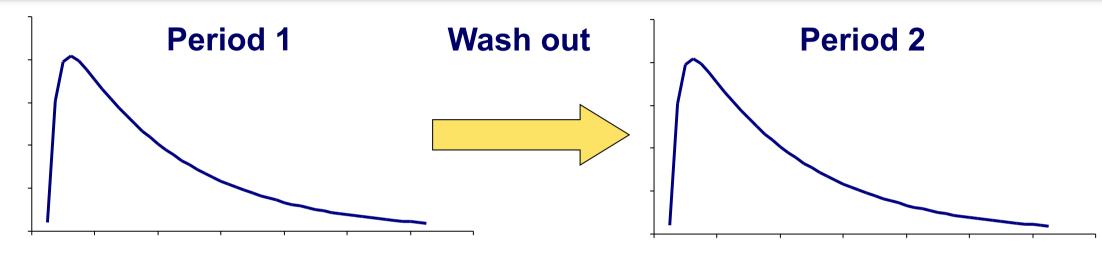
- Each subject administered both test and comparator
- Within-subject comparison
- Preferred

### Parallel Design

- Each subject administered test or comparator
- Between-subject comparison
- Only recommended for extremely long half-life drugs
- Consult WHO



## **Crossover Design**

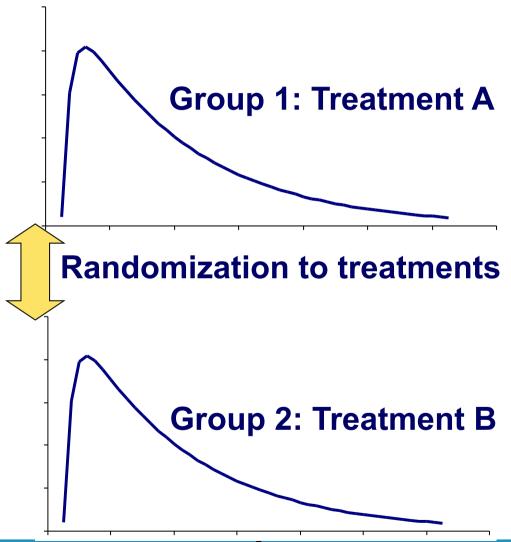


- Blood samples are collected and assayed
  - Before and several times after drug administration. No need after 72 h
- Prior to period 2, pre-dose levels must be <5% of Cmax of 2<sup>nd</sup> period
- Wash out period must take into account the slow metabolizers
- Minimum wash out: 7 days (1 week)



## Drugs with long elimination t<sub>1/2</sub>: Parallel

- Normally wash-out period should not exceed 3-4 weeks
- If a larger wash-out period is necessary a <u>parallel design</u> may be more appropriate
- Variability will be larger, needs higher sample size
  - Parallel design: Total variability (intra+inter)
  - Cross-over: Intra-subject variability
- Sampling: Up to 72 h





## **Preferred Approach**

- Single-dose administration
- Crossover comparison



## **Subjects**

- Normally healthy volunteers
  - Inclusion / exclusion criteria
  - Randomization
- How many subjects?
  - Required sample size depends on intra-individual variability either known through reasonable literature or by means of a pilot study
  - − "low" variability: ~ 12 26 volunteers
  - "high" variability: ~ can be up to 250 volunteers



## **Preferred Approach**

- Single-dose administration
- Crossover (within-subject) comparison
- Healthy volunteers



# In vivo BE Study Design

- Administration of products under fasted or fed conditions?
- Fasted conditions
  - Study conducted under fasted conditions the norm
  - Comparator product labeling (SPC)
    - Specifies fasted conditions
    - Does not specify fasted/fed for administration
    - States that either fasted or fed administration
- Fed conditions
  - If specified in comparator product labeling (SPC)



# In vivo BE Study Design

Administration of products under fasted or fed conditions?

- Fed conditions
  - If specified in comparator product labeling (SPC)
  - Type of meal to be consumed
    - high-fat, high-calorie meal
    - "standard" or typical breakfast
- Administration under both fasted and fed conditions
  - Not generally necessary for immediate-release products
  - Required for modified-release products



## **Preferred Approach**

- Single-dose administration
- Crossover (within-subject) comparison
- Healthy volunteers
- Administration with or without food
  - Fasted study is the norm
  - Labeling of the comparator product is the guide
    - Bioavailability / pharmacokinetics
    - Adverse events

Consultation with Programme encouraged



## Typical in vivo BE Design

- Single-dose administration
- Cross-over (within-subject) comparison
- Healthy volunteers
- Administration with or without food
  - Fasted study is the norm
- Thoroughly validated bioanalytical method
- Data from parent compound used for BE decision
- Analysis should be carried out on the logarithmically transformed AUC<sub>T</sub> and C<sub>max</sub> data



### Statistical considerations

#### Statistical test should take into account...

- The consumer (patient) risk of erroneously accepting bioequivalence (primary concern health authorities)
- Minimize the producer (pharmaceutical company) risk of erroneously rejecting bioequivalence



#### **Choice:**

- two one-side test procedure
- confidence interval ratio T/R 100 (1-2 $\alpha$ )
- $\alpha$  set at 5% (90% CI)



### Statistical considerations

#### **BE Limits**

- The concept of the ±20% difference is the basis of BE limits (goal posts)
- If the concentration dependent data were linear, the BE limits would be 80-120%
- On the log scale, the BE limits are 80-125%
- The 90%CI must fit entirely within specified BE limits e.g. 80-125%

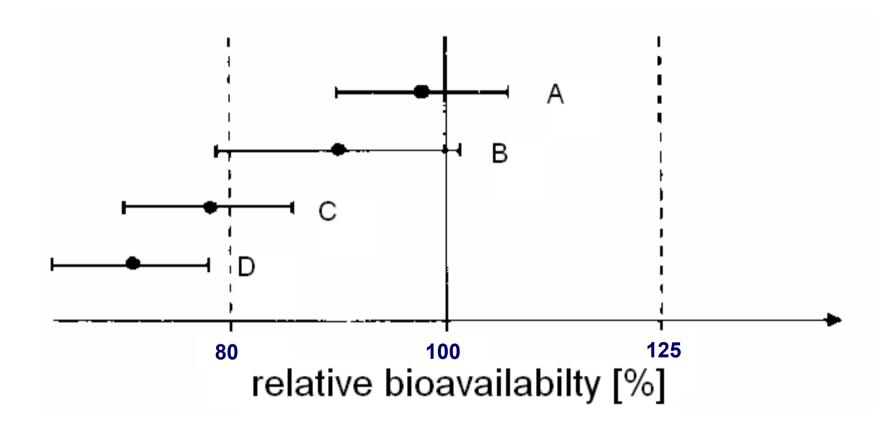


## Acceptance criteria

- Single-dose, two-way crossover study
- Average bioequivalence
- AUC: 90% Confidence Interval (CI) within 80.0-125.0%
- Cmax: 90% CI within 80.0-125.0%



## **Acceptance criteria**





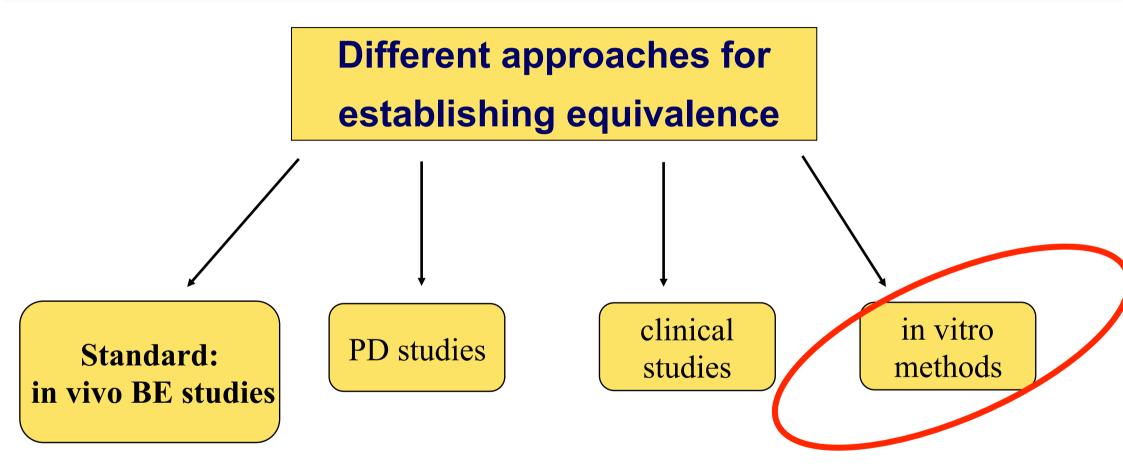
## **International Comparison**

| Country/Region            | AUC 90% CI | Cmax 90% CI                         |
|---------------------------|------------|-------------------------------------|
|                           | Criteria   | Criteria                            |
| Canada (most drugs)       | 80 – 125%  | none<br>(point estimate<br>only)    |
| Europe & USA              | 80 – 125%  | 80 – 125%                           |
| South Africa (most drugs) | 80 – 125%  | 75 – 133% (or broader if justified) |
| Japan (some drugs)        | 80 – 125%  | Some drugs wider<br>than 80 – 125%  |
| Worldwide                 | 80 – 125%  | Generally<br>80 – 125%              |





#### **Establishing Equivalence**





## **Biopharmaceutics Classification System**

- BCS originally explored with the aim of granting biowaivers for scale-up and post-approval changes (SUPAC)
- Biowaiver may be considered when
  - An in vivo bioavailability and/or bioequivalence is considered not necessary for FPP approval
    - In vivo studies can be expensive and time consuming
  - Under certain circumstances, a dissolution test could be used as a basis for the decision on equivalent product performance
- More recently, further uses of BCS have been explored



### **Rationale**

- The theory is that the oral availability of an API from a FPP can be expected to range from being
  - heavily dependent on the formulation and method of manufacture of the pharmaceutical product (e.g., Class II or IV APIs); to
  - Being mostly dependent on the permeability properties of the API (e.g., Class III APIs)



### **Rationale**

- Requirement for in vivo bioequivalence testing may be waived under certain conditions
  - Solubility of API
  - Permeability of API
  - Uncomplicated API
    - Not narrow therapeutic range
    - No known bioavailability problems
  - Immediate-release FPP
  - Acceptable dissolution characteristics of FPP
- Minimizing risk of inappropriate BE decision



# **Biopharmaceutics Classification System**

- Biopharmaceutics Classification System (BCS)
  - Classification system for APIs
    - Aqueous solubility
    - Intestinal permeability
- API classification according to BCS

| BCS Classification | Solubility | Permeability |
|--------------------|------------|--------------|
| BCS class I        | high       | high         |
| BCS class II       | low        | high         |
| BCS class III      | high       | low          |
| BCS class IV       | low        | low          |



### **BCS-based Biowaiver guidance**

- ♦ WHO Technical Report Series No. 937, May 2006
- <u>Annex 7</u>: Multisource (generic) pharmaceutical products: guidelines on registration requirements to establish interchangeability
- <u>Annex 8</u>: Proposal to waive in vivo bioequivalence requirements for WHO Model List of Essential Medicines immediate release, solid oral dosage forms
- ◆ FDA Guidance for Industry: "Waiver of in vivo bio-equivalence studies for immediate release solid oral dosage forms containing certain active moieties/active ingredients based on a Biopharmaceutics Classification System" (2000)
- ◆ EMA-guidance: "Guidance on the Investigation of Bioequivalence" CPMP/EWP/QWP/1401/98 Rev.1; Appendix III (2010)



#### **BCS-based Biowaiver**

- Eligibility for BCS-based Biowaiver
  - General Notes on Biopharmaceutics Classification System (BCS)-based Biowaiver Applications
- Requirements for BCS-based Biowaiver
  - General Notes on BCS-based Biowaiver Applications
  - Biowaiver Application Form: Biopharmaceutics Classification System (BCS)
- http://apps.who.int/prequal/info\_applicants/ info\_for\_applicants\_BE\_implementation.htm



# BCS-based Biowaiver: Two step process

- Classification of the API
  - a. Aqueous solubility
  - b. Absorption / permeability
- 2. FPP evaluation
  - Conventional, immediate-release products
  - Comparison to the comparator product
    - a. Comparison of formulations (excipients)
    - b. Comparative dissolution profiles (CDP)



## Step 1

Classification of the API



### **High solubility:**

 The highest dose is completely soluble in 250 ml or less of aqueous solution at pH 1.2 – 6.8 (37°C)



250 ml: derived from typical BE study protocols that prescribe the administration of a FPP to fasting human volunteers with a glass (approximately 250 ml) water



#### pH in the gastro-intestinal tract

| site   | fasted pH                           | fed pH                              |
|--|-------------------------------------|-------------------------------------|
| stomach  | 1.4 – 2.1                           | 4.3 – 5.4                           |
| small intestine:<br>duodenum<br>jejunum<br>ileum | 4.9 - 6.4<br>4.4 - 6.6<br>6.5 - 7.4 | 4.2 - 6.1<br>5.2 - 6.2<br>6.8 - 7.5 |
| large intestine: cecum upper colon lower colon   | 6.<br>6.<br>7.                      | 0                                   |



### **High solubility:**

- The highest dose is completely soluble in 250 ml or less of aqueous solution at pH 1.2 – 6.8 (37°C)
- A solubility profile should be developed
  - At a minimum, solubility should be determined at pH 1.2, 4.5, 6.8, and at pKa if within range
- Dose solubility volume (DSV) = dose (mg) / solubility (mg/mL) e.g., highest dose = 500mg, solubility (37°C) at pH 4.5 = 31.2 mg/mL DSV = 500/31.2 = 16.03 mL 16.03mL < 250mL so highly soluble at pH 4.5</p>



# Solubility classification for biowaiver eligibility: Based on highest strength or highest dose?

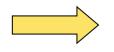
| Country/Region | Parameter for solubility classification |
|----------------|---|
| Australia      |   |
| Brazil         |   |
| Canada         |   |
| Europe         |   |
| Mexico         | Highest therapoutic dose                |
| New Zealand    | Highest therapeutic dose                |
| Singapore      |   |
| South Africa   |   |
| Switzerland    |   |
| South Korea    | Highest strength                        |
| USA            |   |
| WHO PQTm       | Highest therapeutic dose                |





### **Highly permeable:**

An API is considered HIGHLY PERMEABLE when extent of absorption in humans is determined to be > 85% of an administered dose, based on a mass balance determination or in comparison to an intravenous reference dose, in the absence of evidence suggesting instability in the gastrointestinal tract.



Intestinal membrane permeability may be determined by *in vitro* or *in vivo* methods that can predict extent of drug absorption in humans.



### **Highly permeable:**

 EU guidance: linear and complete <u>absorption</u> reduces the possibility of an IR FPP influencing the bioavailavility (absorption >85%).

FDA guidance: absolute bioavailability >90%



# **Biopharmaceutics Classification System**

- Biopharmaceutics Classification System (BCS)
  - Classification system for APIs
    - Aqueous solubility
    - Intestinal permeability
- API classification according to BCS

| BCS Classification | Solubility | Permeability |
|--------------------|------------|--------------|
| BCS class I        | high       | high         |
| BCS class II       | low        | high         |
| BCS class III      | high       | low          |
| BCS class IV       | low        | low          |



# Eligibility of an API for a BCS-based biowaiver

- 1. Classification within BCS
  - 1. Class I and III APIs are eligible
- 2. Risk assessment
  - 1. Narrow therapeutic index (NTI)
  - 2. Critical use(?)



### **International Comparison**

| Country/Region    | BCS Class eligible for BW |
|-------------------|---------------------------|
|                   |                           |
| Europe            | I & III                   |
| USA               |                           |
| Canada            | I & III                   |
| China             | I                         |
| Singapore / ASEAN |                           |
| South Korea       |                           |
| Brazil            | I (only specified APIs)   |
| Japan             | None at this time         |
| WHO PQTm          | I & III                   |





#### **Current Situation**

- Two-pronged approach for biowaiver eligibility
  - APIs identified as Class I or III by PQTm
    - Programme has reviewed existing information on the solubility, bioavailability, and dissolution data of the invited medicines
    - APIs have been identified as eligible for a BCS-based biowaiver application
    - Data for classification not required as part of application
  - Applicants can submit solubility and absorption/permeability data to aid in API classification as part of a biowaiver application



#### **Current Situation**

- Medicines for HIV/AIDS and related diseases
  - Abacavir sulfate (Class III)
  - Emtricitabine (Class I)
  - Lamivudine (Class III)
  - Stavudine (Class I)
  - Zidovudine (Class I)

#### Related

- Fluconazolepolymorphs II & III (Class I)
- NTD treatments
  - Diethylcarbamazine (Class III\*)

- Anti-tuberculosis medicines
  - Ethambutol (Class III)
  - Isoniazid (Class III)
  - Levofloxacin (Class I)
  - Moxifloxacin HCI (Class I)
  - Ofloxacin (Class I)
  - Pyrazinamide (Class III)
  - Linezolide (Class I)



#### **Current Situation**

- A biowaiver request can be made for monocomponent or fixed-dose combination (FDC) products containing eligible APIs
- Monocomponent or FDC FPPs containing other APIs must be supported with in vivo BE data



# Step 2

**Evaluation of FPP** 



#### **FPP** evaluation

- Selection of comparator product
  - To be discussed
  - Same requirements as comparator for in vivo study
- Biobatch reflective of proposed commercial product
- Two key elements
  - Comparison of formulations (excipients)
  - Comparative dissolution profiles (CDP)



## **Comparative Dissolution**

One component of the evaluation of an FPP for a biowaiver



# What is dissolution testing (IR products)?

#### It measures the portion (%) of the API

- that has been released from tablets/capsules matrix and
- that has dissolved in the dissolution medium during controlled testing conditions within a defined period

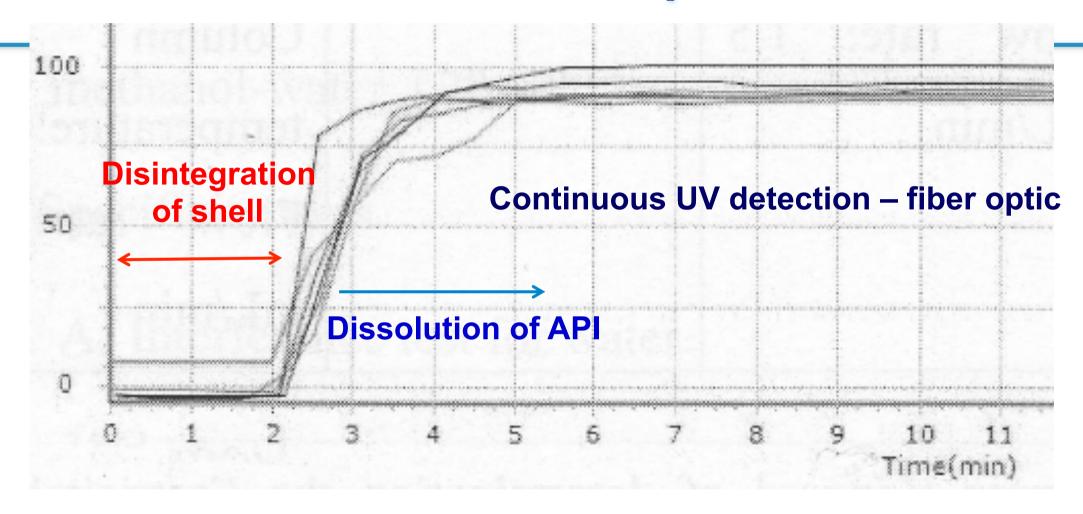
#### In simple terms:

- The tablet/capsule thus first disintegrates
- Then the API will be able to dissolve
- Slow disintegration → slow dissolution





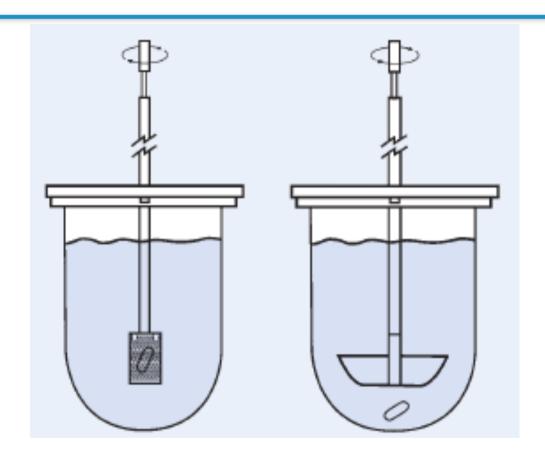
## **Emtricitabine capsules**



Source: Chinese Pharmacopoeial Commission development report



## **Apparatus**



Apparatus 1 basket

Apparatus 2 paddle



# Single point dissolution test

- Simplest form of dissolution
  - One sample is withdrawn from the dissolution medium per vesse
    - Through an in-line or end-of-sampling probe filter
  - at a pre-determined time point and
  - Mostly for FPP releaseIstability the sample is analysed for the % API(s) dissolved
    - UV/VIS or HPLC most common

- Result is given as e.g.
  - 93 % of label claim in 30 minutes (range: 89 97 %)
  - No decimal is required



## **Multi-point dissolution**

#### In multipoint dissolution

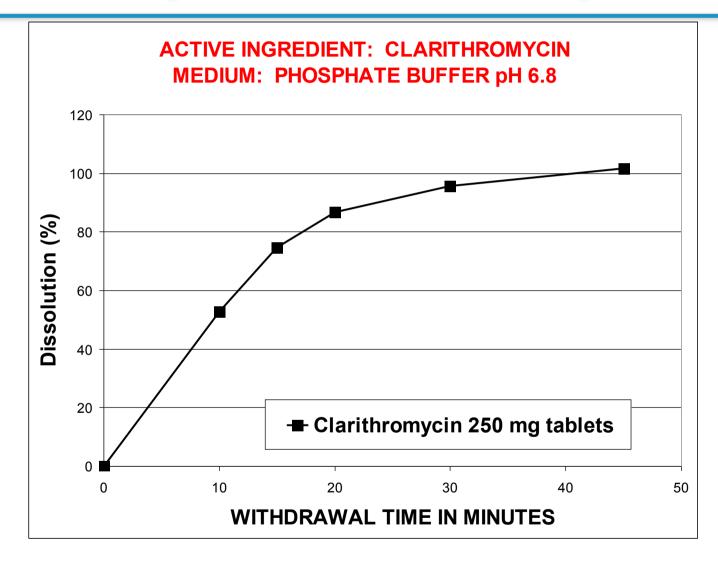
- multiple (≥ 3) samples are withdrawn from the dissolution medium per vessel during dissolution testing
- at pre-determined time points (intervals) and
- each sample is analysed for the % API dissolved

#### A graph of % API dissolved against time

= the dissolution profile



# Multi-point dissolution Example of dissolution profile



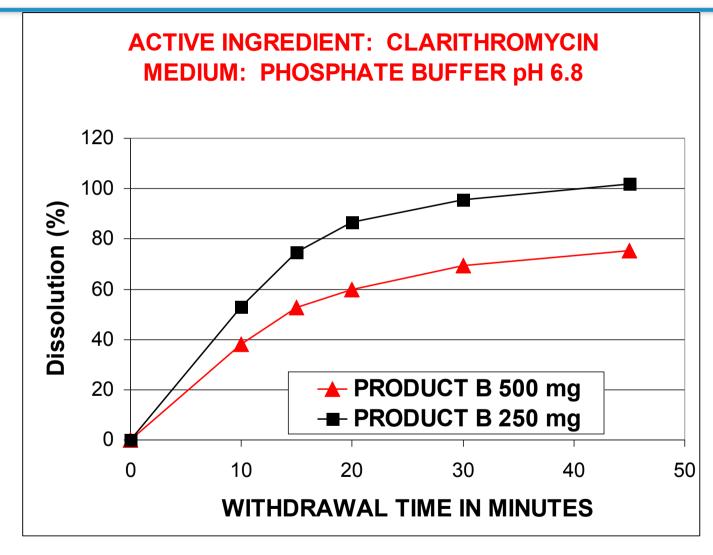


# Comparative dissolution testing The principle and basic requirements

- Comparison of 2 or more products or batches containing the same API
  - by means of multipoint dissolution (comparing profiles)
- The <u>strength</u> of products / batches <u>may OR may not be</u> the <u>same</u> depending on purpose of test
- 2. The dissolution conditions must be the same, e.g.
  - Apparatus, rotation speed, medium, volume & temperature
- 3. <u>Samples</u> are taken at the <u>same time points</u> for data comparison



# Comparative dissolution testing Example





## Comparative dissolution testing

When are dissolution profiles similar?



Read more: Generic guideline, Appendix 1

Recommendations for conducting and assessing comparative dissolution profiles



# Comparative dissolution testing Profile similarity determination

- 1. If both the test and reference product show ≥ 85% dissolution within 15 minutes,
  - the profiles are considered to be similar
    - No calculations are required

If this is not the case, apply point 2 (next point)

- 2. Calculate the f2 value (similarity factor):
  - If  $f2 \ge 50$ 
    - the profiles are regarded similar
    - No decimal required (f2 = 49.51 ≡ 50)



# Comparative dissolution testing Similarity factor f2

$$f_2 = 50 \cdot \log \{ [1 + (1/n)\Sigma_{t=1}^{n} (R_t - T_t)^2]^{-0.5} \cdot 100 \}$$

n = number of time points

 $R_t = \%$  API dissolved of reference product at time point x

 $T_t$  = % API dissolved of test product at time point x

- Minimum of 3 time points (zero excluded)
- 12 units (one / vessel) for each batch
- Only one measurement should be considered after the <u>reference</u> <u>product</u> has reached 85 % dissolution (or asymptote is reached)
- RSD: ≤ 20% at early time point &
   ≤ 10% at later time points (apply with some discretion)



## Typical mistakes

Often manufacturers include the following points in the f2 calculation

- Time zero in the f2 calculation
  - % dissolved = 0 at t = 0 minutes
- Points beyond the reference product reaches 85% It is not according to the "rules"
- What is the problem with including these points?

  - The f2 value will increase | may lead to false positive f2



# Comparative dissolution testing Similarity factor f2

#### Take note - apply WHO requirement in PQP:

 Unfortunate differences between WHO, FDA and EMEA guidelines on determination of "dissolution last point" for f2 calculations:

| Source      | Only one measurement (of both products) should be considered after:                             |
|-------------|---|
| FDA (2000)  | BOTH the reference AND test products have reached 85 % dissolution (or asymptote is reached)    |
| WHO (2006)  | the REFERENCE product has reached 85 % dissolution (or asymptote is reached)                    |
| EMEA (2010) | ANY ONE of the reference OR test product has reached 85 % dissolution (or asymptote is reached) |



# Comparative dissolution testing Dissolution conditions (study design)

| Apparatus            | <ul> <li>Paddle, <u>75</u> (or 50) rpm or</li> </ul>           |
|----------------------|--|
| (choice)             | Basket, 100 rpm  |
| Dissolution media    | 1. pH 6.8 phosphate buffer                                     |
| (All three media for | 2. pH 4.5 acetate buffer                                       |
| full comparison)     | 3. Buffer pH 1.2 or 0.1 M HCl                                  |
|                      | 4. Release medium (if different)                               |
| Volume of media      | 900 ml or less   |
| Temperature          | 37°C ± 0.5°C   |
| Sampling points      | 5, <u>10, 15, 20, 30, 45, (60, 120) min. (short intervals)</u> |
| Units (vessels)      | 12   |



# Comparative dissolution testing Comparison of products / batches

# When are the dissolution properties of two products (batches) regarded similar?

When their dissolution profiles are similar

- in all media (not so simple for Class 2 and 4 APIs)
- Statements of instability or insolubility are not acceptable unless demonstrated / justified (literature also acceptable)
  - Assessor must query unjustified statements like this



# FPP evaluation (Back to it!)

- Selection of comparator product
  - To be discussed
- Biobatch reflective of proposed commercial product
- Two key elements
  - Comparison of formulations (excipients)
  - Comparative dissolution profiles (CDP)



#### Dissolution test conditions

- Comparative in vitro dissolution
  - Comparative testing should ensure the similarity of the test and comparator product in three different pH media considered relevant for absorption from the GI tract
  - Comparative in vitro dissolution testing should be conducted in at least three aqueous media of pH 1.2, 4.5, and 6.8
    - Volume of media: 900 mL
    - Temperature of media: 37 ± 1°C
    - Agitation: paddle apparatus at 75 rpm or basket apparatus at 100 rpm
    - Replicates: 12 units
    - Sampling schedule: e.g., 5, 10, 15, 20, 30, and 45 minutes
    - Surfactants not permitted



#### **Dissolution Definitions**

- 'Very rapidly' dissolving FPPs
  - Not less than 85% of the labeled amount is released within 15 minutes or less from the test and comparator product
  - In this case, profile comparison is not needed
- 'Rapidly' dissolving FPPs
  - Not less than 85% of the labeled amount is released within 30 minutes or less from the test and comparator product
  - Profile comparison (e.g., f2 testing) required



# FPP comparison Class I APIs

#### Excipients

- Should employ well known excipients in usual amounts
- Beneficial to contain similar amounts of the same excipients
- Critical excipients (e.g., mannitol, sorbitol, surfactants), if present, should not differ qualitatively or quantitatively
- Comparative in vitro dissolution
  - Products should be similarly rapidly dissolving
    - NLT 85% in 30 minutes for both products
    - f2 profile comparison (unless 85% in 15 minutes for both FPPs)



# FPP comparison Class III APIs

- APIs are highly soluble but limitations to absorption due to various reasons
- Excipients
  - Qualitatively the same excipients
  - Quantitatively very similar (as per Level 1 change according to SUPAC)
- Comparative in vitro dissolution
  - NLT 85% dissolved within 15 minutes for both products



#### **Considerations**

- BCS-based biowaivers for some FDCs difficult
  - FDC comparator not available
- FDCs must include only Class I or III APIs to be eligible e.g., rifampicin containing FPPs are not eligible for a BCS-based biowaiver
- Identification of API eligibility based on solubility, permeability, safety and related properties
  - This does not imply that the comparator product(s) will be very rapidly or rapidly dissolving
  - Very rapidly or rapidly dissolving properties are not required to make an in vivo bioequivalence comparison



#### **Considerations**

- The comparative in vitro dissolution data is the equivalence data
  - Fully developed protocol and operating procedures
  - Complete documentation
  - Biowaiver Application Form: Biopharmaceutics Classification
     System
  - Monitoring, auditing, inspection



# BCS-based biowaiver Fictional example

- Refer to handout
- Step 1: Classification of API
  - Two-pronged approach for PQTm
    - 1. PQP identifies eligible APIs
      - Solubility data in dossier should corroborate classification
    - 2. Applicant provides classification data



# BCS-based biowaiver Fictional example

- Step 2: FPP evaluation
  - Biobatch assessment
  - Comparative assessment of formulation
    - Proposed product
    - WHO comparator product
  - Comparative dissolution profiles
    - At a minimum, at pH 1.2, 4.5, and 6.8
- Conclusion of assessment
  - Biowaiver granted?
  - Next steps



### Additional strengths biowaivers

- Waiver of requirement to conduct in vivo BE studies with each strength of a product line
- In vivo data available for one strength
  - Usually highest strength
  - Linear pharmacokinetics
- Similarity of formulations
  - Proportionality
- Similarity of dissolution characteristics



## Similarity of formulations

- Annex 7 of TRS 937 defines proportionally similar formulations as:
- All active and inactive ingredients are in exactly the same proportion in the different strengths
  - e.g., 50 mg tablet has exactly half of all ingredients of 100 mg tablet and twice that of 25 mg tablet
- For a high potency API (amount of API is low; up to 10 mg per dosage unit)
  - Total weight of FPP remains the same (within ± 10%)
  - Same inactive ingredients, change obtained by altering API with corresponding change to the highest percentage excipient



## Similarity of dissolution characteristics

- Comparative in vitro dissolution testing
  - Comparative testing should ensure the similarity of the different strengths in three different pH media considered relevant for absorption from the GI tract
  - Comparison of different strengths within product line
  - Not comparison to comparator product
    - Comparison to comparator may be supportive in some cases e.g., Class IV API



### Comparative in vitro dissolution

#### Immediate-release FPPs

- Comparative testing should be conducted in at least three media of pH 1.2, 4.5, and 6.8
- 12 units
- Paddle apparatus at 75 rpm or basket apparatus at 100 rpm
- Use of surfactants discouraged
- If both strengths release >85% in 15 minutes, further profile comparison unnecessary
- Otherwise, profile comparison required
  - f2 testing



- A FPP with which the multi-source product is intended to be interchangeable in clinical practice
- The selection of the comparator product is usually made at the national level by the drug regulatory authority
- A different set of circumstances apply to comparator selection for Prequalification Programme (PQP)



#### Example of how a national RA can select a comparator:

- choose innovator for which quality, safety and efficacy has been established from national market (nationally authorised innovator)
- choose WHO comparator product from the comparator list (WHO comparator product)
- choose innovator product from well-regulated country (ICH et al. innovator)
- if no innovator comparator is available, a generic market leader can be chosen



# Selection of a comparator for a single national market:



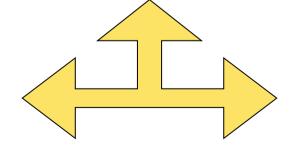


Difficult to translate when other countries are at stake



National comparator may be the national market leader

No problem in that market



but others!?



#### **EMA** (Europe)

#### Differentiate between use for single market or many countries!



For an abridged application claiming essential similarity to a reference product, application to numerous Member States based on bioequivalence with a <u>reference product from one Member State</u> can be made.



#### **Prequalification program**





- Comparator products should be obtained from a well regulated market with stringent regulatory authority i.e., from countries participating in the International Conference on Harmonization (ICH)
- Countries officially participating in ICH
  - ICH members: European Union, Japan, USA, Canada, and Switzerland
  - Other countries associated with ICH (through legally binding mutual recognition agreements) include Australia, Norway, Iceland and Liechtenstein.



#### **Comparator lists**

- List of acceptable comparator products for each treatment area on WHO PQP website
- http://apps.who.int/prequal/info\_applicants/ info\_for\_applicants\_BE\_comparator.htm
- There are instances when a comparator is not available in the ICH region
  - e.g., Terizidone 300mg
    - Terivalidin 250 mg (Sanofi-Aventis, South Africa)
  - e.g., Artesunate + Amodiaquine 100 mg + 270 mg FDC
    - Coarsucam (Sanofi-Aventis)



# Recommended comparator products: anti-tuberculosis medicines

| Invited medicinal products   | Recommended comparator product (Strength, Manufacturer)  |
|--|--|
| Single ingredient first-line anti-tuberculosis medicines   |  |
| Ethambutol, 100 mg tablet and 200 mg, 275 mg and 400 mg tablet/capsule, 25 mg/ml oral solution   | Myambutol (400 mg tablet, Riemser<br>Arzneimittel or Teopharma)<br>Ethambutol hydrochloride (100, 400 mg<br>tablet, West Ward, US <sup>2</sup> )           |
| Isoniazid, 50 mg, 100 mg and 150 mg tablet<br>and 300 mg tablet/capsule                          | Isozid (100 mg tablet, Fatol) Isoniazid (100 mg, 300 mg tablet, Sandoz, US)  |
| Pyrazinamide, 150 mg tablet and 250 mg and 400 mg tablet/capsule, 30 mg/ml oral syrup            | Pyrazinamide Lederle (500 mg tablet, Riemser<br>Arzneimittel)<br>Pyrazinamide (500 mg tablet, Dava Pharms<br>Inc, US <sup>2</sup> )                        |
| Rifampicin, 150 mg and 300 mg capsule  | Rimactane (150 mg, 300 mg tablet, Novartis<br>or Sandoz)<br>Rifadin (150 mg, 300 mg capsule, Sanofi-<br>Aventis)<br>Rifampicin (150mg, 300 mg, Sandoz, NL) |
| Streptomycin, 0.75 g and 1 g powder for solution for injection (vial)                            | Streptomycin (1g/2.5ml injection, Pfizer, US 2)  |
| Fixed-dose combination products of first-line anti-tuberculosis medicines:                       |  |
| Isoniazid + Rifampicin, 75 mg + 150mg, 150<br>mg + 150 mg, and 150 mg + 300 mg<br>tablet/capsule | Rifinah (rifampicin 300 mg + isoniazid 150 mg tablet, Sanofi-Aventis), Rifamate (rifampicin 300 mg + isoniazid 150 mg capsule, Sanofi-Aventis, US)         |
| For other invited fixed-dose combination products of anti-tuberculosis medicines, use            |  |

appropriate combination of the recommended single ingredient comparator products



#### **Information Requirements**

Within the submitted dossier, the country of origin of the comparator product should be reported together with lot number and expiry date, as well as results of pharmaceutical analysis to prove pharmaceutical equivalence. Further, in order to prove the origin of the comparator product the applicant must present all of the following documents:

- 1. Copy of the comparator product labelling. The name of the product, name and address of the manufacturer, batch number, and expiry date should be clearly visible on the labelling.
- 2. Copy of the invoice from the distributor or company from which the comparator product was purchased. The address of the distributor must be clearly visible on the invoice.
- 3. Documentation verifying the method of shipment and storage conditions of the comparator product from the time of purchase to the time of study initiation.
- 4. A signed statement certifying the authenticity of the above documents and that the comparator product was purchased from the specified national market. The certification should be signed by the company executive or equivalent responsible for the application to the Prequalification Programme



### **Summary**

- Study design considerations for in vivo bioequivalence studies
- In vitro approaches for establishing bioequivalence
  - BCS-based biowaivers
  - Additional strengths biowaivers
- Key elements for comparative dissolution testing
- Selection of comparator products



## Thank you for your attention!

